

Codes starting with U should be applied according to the Digital Non-Fire Decals Guide.

Digital Non-Fire Decals Guide

1. Cut the motif from the sheet.
2. Place decal in container of luke warm water until paper curls, remove from water and leave for 20-30sec until decal slides free of backing paper. This prevents the adhesive from dissolving away in the water and minimizes water take-up into the decal. Adding a drop of washing up liquid to the water can help reduce surface tension and make bubbles easier to remove.
3. Remove from water with decal "face up", slide from backing paper onto finished ware. Proceed to "squeeze" out all the water making sure there is NO moisture (bubbles) underneath. A digitally made decal requires a firmer hand when squeezing out any moisture. This process takes time and care. Ideally use a firm decal squeegee for this.
4. Wait AT LEAST 24 hours for decal to dry.
5. Spray sparingly with clear lacquer.